

# Progress on autonomous vehicles from the machinery manufacturer's perspective

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**JOHN DEERE**

# Agenda

- Automatic steering
- Autonomous vehicles
  - Status and latest news
  - Drivers
  - Application examples
  - Challenges
  - Swarm technologies
  - Role of electrification
- Outlook & summary

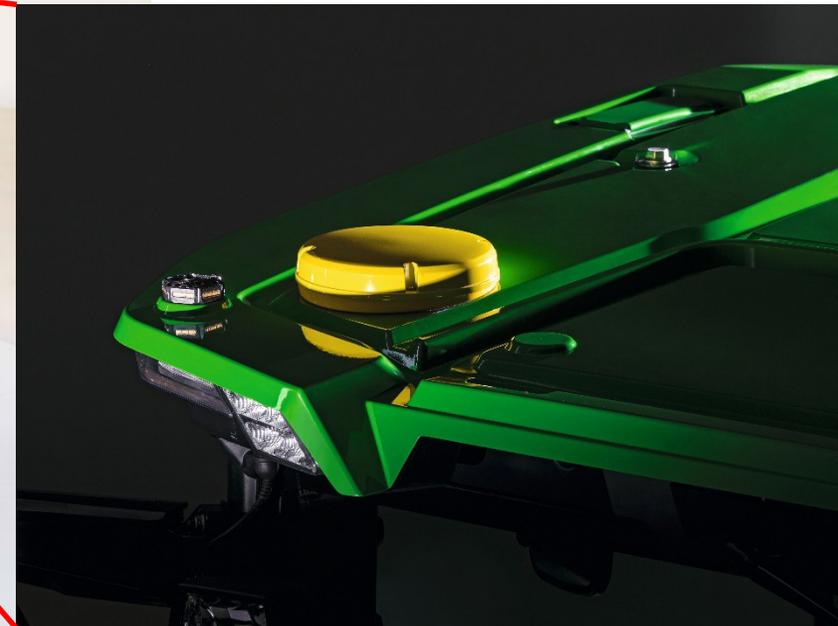
# GNSS-based automatic steering systems



- Nearly standard on larger agricultural machines
- Trend towards higher accuracy (RTK)



# Receiver Integration in Cab Roof



# University Research Field Robots



Source:  
University of Sidney



Source: Robotics Business review



Source: University of Helsinki



Source: Hochschule Osnabrück

# Trend to autonomous (driverless) vehicles?



Source: Continental

Case ACV – Auto

# John Deere Future Technology Zone



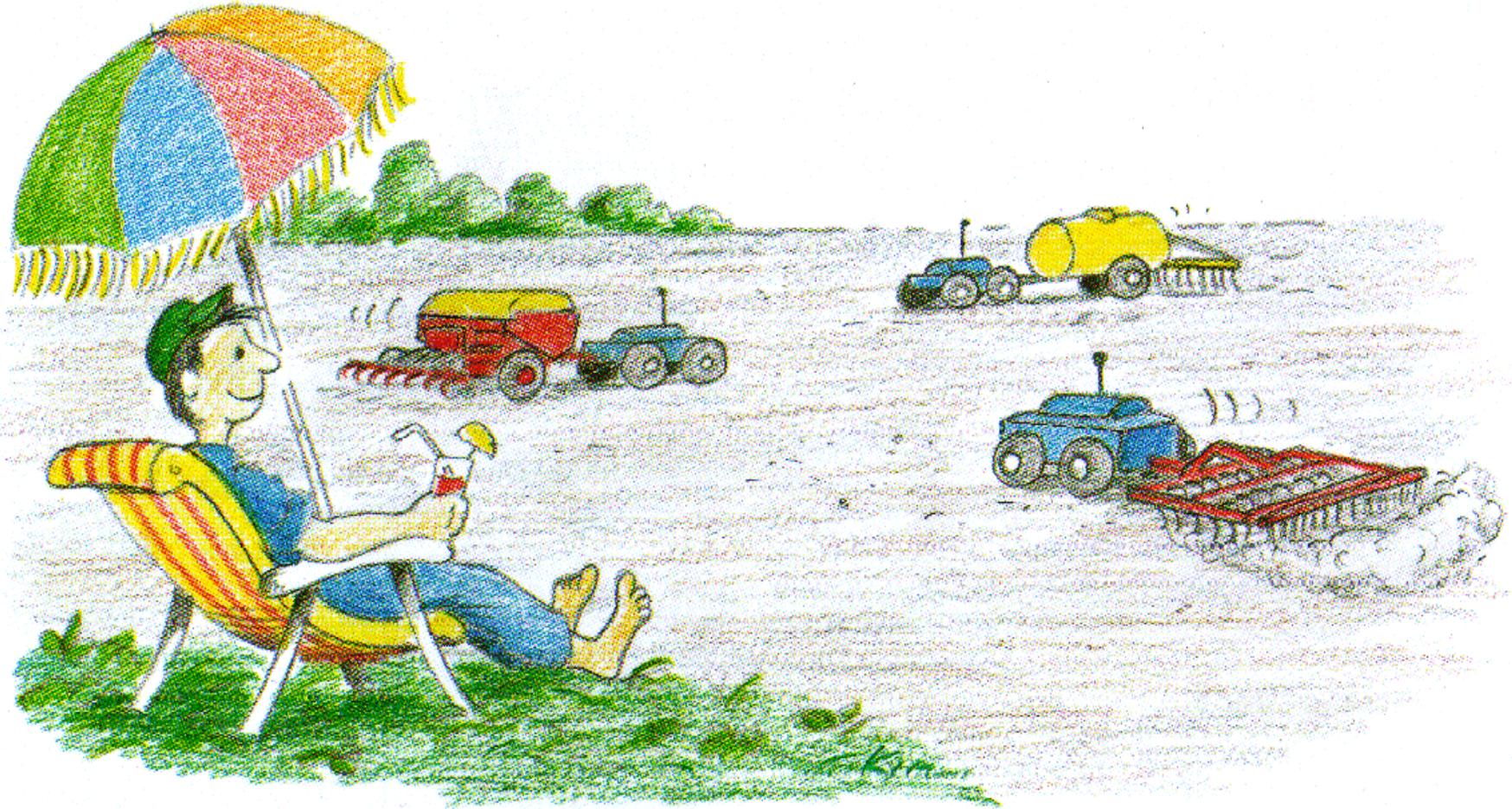
# John Deere Prototypes



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# Is this the future?



# Drivers for autonomous vehicles



- Shortage and cost of educated labor
  - Large arable farming vs. specialty crops
- Cost reduction of driverless machine
  - No cab needed
- Soil compaction reduction
  - Controlled traffic farming vs. light weight robots
- Reduction of input costs (seed, fertilizer, pesticides) through precise placement up to single plant treatment
- Autonomous cars & trucks
  - Strong cost reduction of safeguarding sensors
  - Facilitates legal approval discussion
- Strong focus of venture capital and startup companies on agricultural robotics

# Seeding/Planting

Source: DOT



Source: Small Robot Company



Source: AgroIntelli

# Weed Control



Source: EcoRobotix



Source:  
Carré



Source: Saga Robotics



Source:  
Naio Technologies

# Spraying

Source: GUSS



Source:  
Jacto



Source: SwarmFarm Robotics

# Harvesting

Source:  
Harvest  
CROO  
Robotics



Source: FFRobotics



Source:  
AGROBOT

# Challenges for autonomous vehicles



- Product liability
- Legal situation
  - Driving on public roads
- Safeguarding sensors
  - Challenging environment (dust, dirt, fog, vibrations)
- Monitoring of other machine functionality
- Logistics
  - Handling of harvested material or inputs (seed, fertilizer)
  - Transport to/from field
- Complete re-design of machines
  - Optimal machine size depends on application
  - New cropping systems?
- Availability of robotics/AI engineers

# Trend towards swarm technologies?

Source: AGCO/Fendt



Source: SwarmFarm Robotics

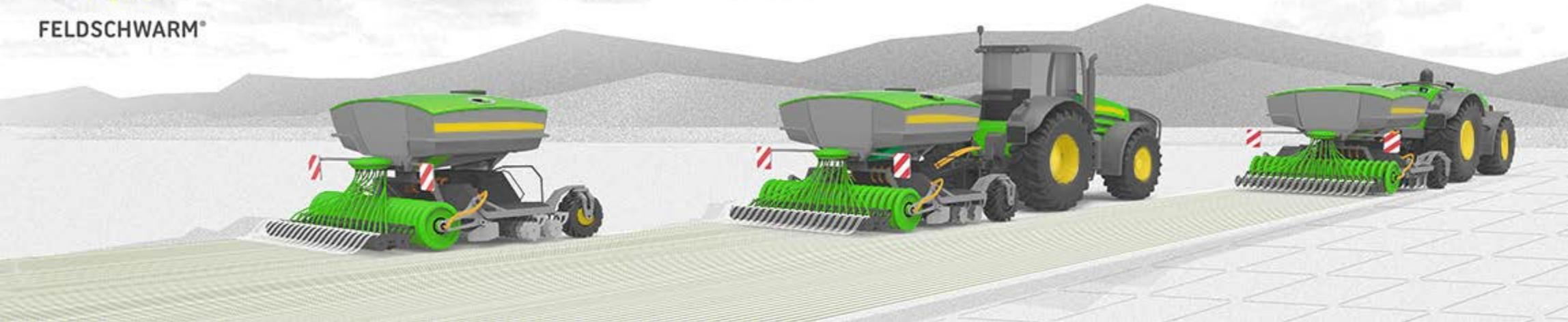
# Autonomous field swarms

## Goals:

- Swarm of autonomous and semi-autonomous operating implements
- Electrically driven units
- Higher automation level with lower specific power requirements



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# Role of Electrification

- Too low power density of batteries
  - Applications with short durations
  - Not usable for 24h operations on large farms
- Potential Solutions
  - Fast exchange of battery packs
  - Solar panels for low power applications
  - Fuel cells (Hydrogen)
  - Connecting to the grid



# Connecting to the grid



# Outlook and Summary

- GNSS-based automatic steering solutions are mainstream.
- Growing research and venture capital investment in fully autonomous vehicles.
- There are a lot of drivers towards autonomous vehicles, but a lot of challenges are still ahead of us.
- Field robots will be introduced first in specialty crops due to labor cost and labor shortage.
- Swarm technologies and alternative energy concepts seem to be necessary for introduction in large arable farming.