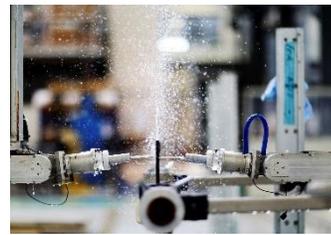
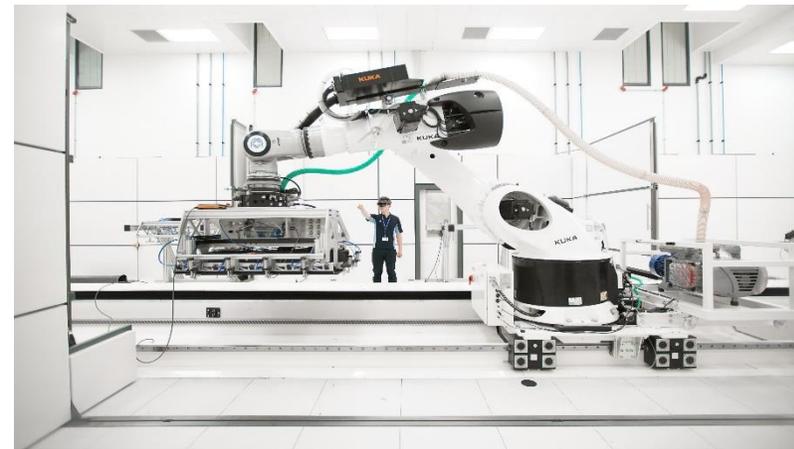




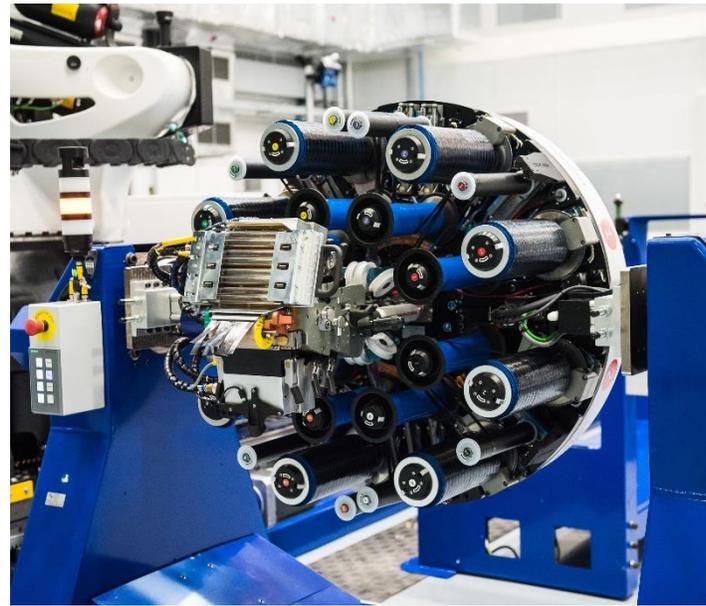
# REGULATORY BARRIERS ACROSS TO EFFICIENT VALIDATION AND CERTIFICATION OF COMPOSITES ACROSS SECTORS AND APPLICATIONS

Enrique J Garcia, CTO

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# NCC - Europe's leading composite innovation capability





# Part of University of Bristol & the High Value Manufacturing Catapult



Seven centres of industrial innovation across 18 sites working together on the future of manufacturing in the UK.



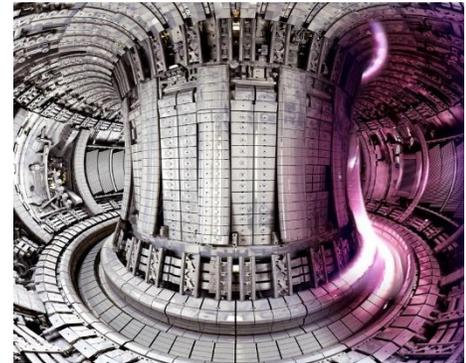


# Composites enabling the Net Zero Transformation: More variety

‘Net Zero requires transformational technology to deliver a step change in product and system level performance – composites can enable this transformation’

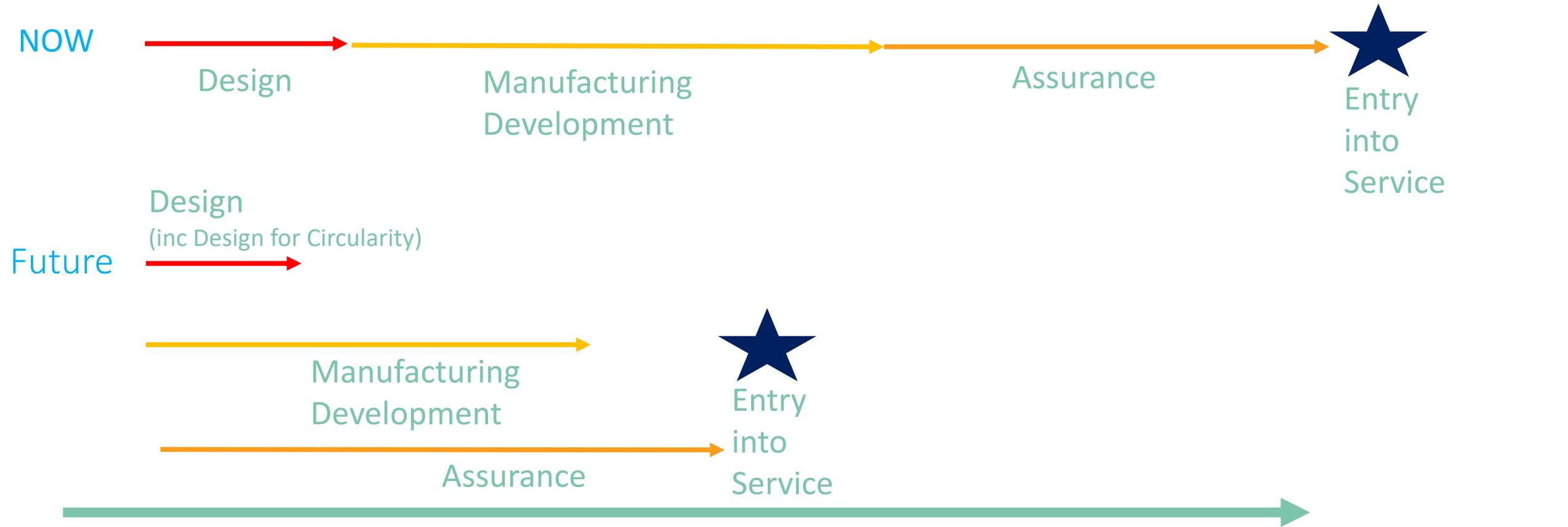
- **Light-weighting to accelerate zero emissions mobility (electric, H2)**
- **Storage and distribution technology to enable hydrogen**
- **Performance step-change to scale wind energy**
- **Zero emission aircraft to achieve ‘jet zero’**
- **Energy efficient infrastructure and buildings**
- **High temperature, lightweight materials to unlock nuclear**

Source: <https://compositesuk.co.uk/leadership-forum/uk-composites-strategy>





# The need to move beyond the Systems Engineering 'Vee'





# Regulations and composite materials

- **Regulations** pose different challenges in different sectors
  - **Composites across sectors**
    - Higher upfront engineering burden than other materials
    - Variability in manufacturing /lack of understanding drive **high safety factors**
  - **Specific to Civil Aerospace**
    - Pyramid of tests. Well understood, but costly and time consuming
    - Low product cycles (next programme's EIS in 2040?)
    - Limited introduction of in-service data into next generation → Slow changes in regulations
  - **Outside of traditional civil aerospace**
    - Use cases for systems are hugely variable and can vary from project to project driving project specific requirements (NOT CAPTURED BY REGULATIONS!)
    - Speedy product cycles
    - Significantly lower capacity to invest in R&D and fundamental knowledge
    - LCA not really understood and more critical than in aerospace
    - Lack of standards when certifying across certifying bodies
    - Similar challenges across sectors regulated differently

Traditional materials are favoured





# Cross-sectoral challenge: Accelerating Certification, improving regulations

**END GOAL: To make composites as easy to adopt in product design and manufacture as metals and plastics**

- **Regulations**
  - Conservative, Out-of-date, slow to change, don't capture functional requirements
- Concurrent engineering
- Digital Twin and Thread to gain **confidence** in every step of the development cycle
  - Data Capturing and analytics
    - **In-process monitoring** → As-manufactured models
    - **In-service monitoring** → Realistic requirements
  - **Performance modelling from as-designed to as-manufactured**
  - Reduction of knock-down factors
- **Faster certification cycles**
- **More agile regulations (up-to-date)**





# Towards Product Certification by Analysis (CbA)





# Certification by Analysis Levels



Key	Level 0 - Proof testing	Level 1 - Product sampling	Level 2 - Prototype-based certification	Level 3 - Hybrid certification	Level 4 - Smart testing virtual certification	Level 5 - Virtual certification
	All production items are physically tested against defined operational criteria	A statistically relevant sample of production items are physically tested against defined operational criteria	Compliance demonstrated based on physical testing of prototypes or a non-production item	Compliance demonstrated via combination of numerical simulation and physical testing of sub-scale models, components, sub-assemblies or complete product	Compliance demonstrated via numerical analysis with simulation methods validated via smart (physical) testing	No physical testing within the design compliance process. Compliance demonstrated via numerical analysis against defined regulatory criteria





# Right Every Time Resin Infusion

Exploiting the Digital Twin for Self-Adaptive Control and Knowledge Codification

Physical World

Real Time Data

Digital World

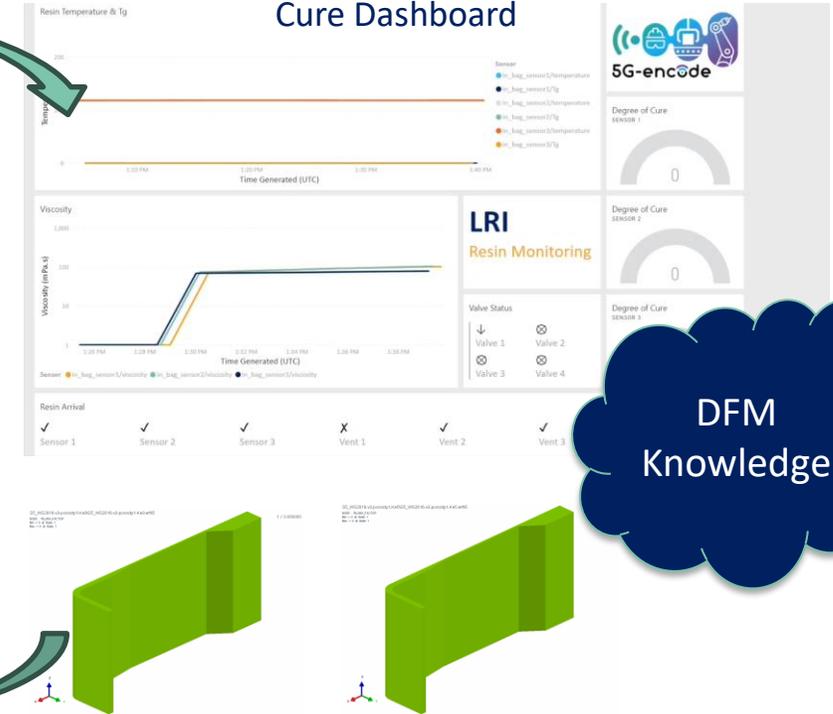


Process Flow Sensors

Injection Control Systems

5G  
WIFI  
IT  
IOT  
Cloud  
HPC  
AI

Real time Insights and Feedback

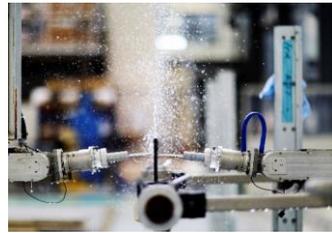


Predictive Flow Control Models



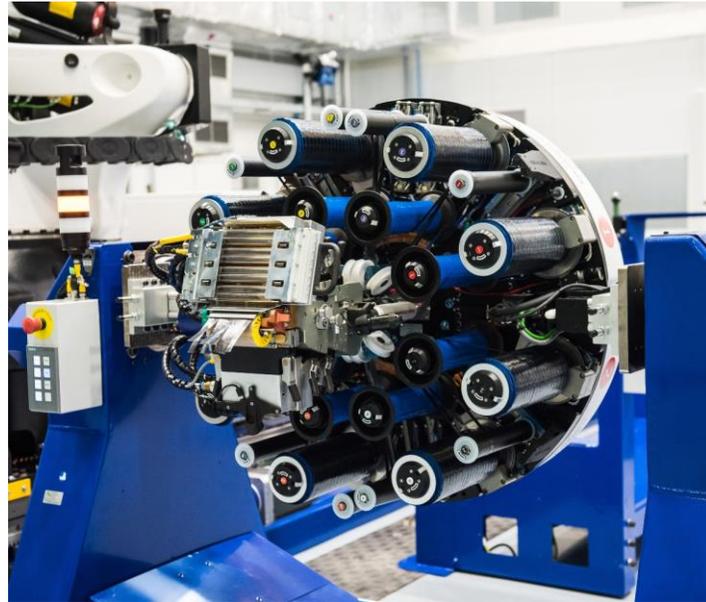
DFM Knowledge





Thank you

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