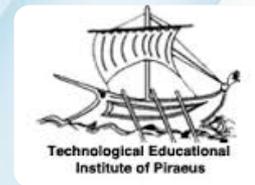


**Novel Hybrid Heat Pipe**  
for Space and Ground Applications

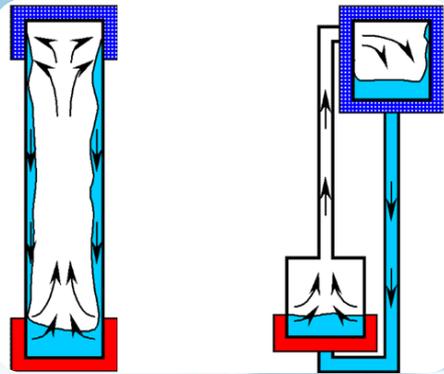
# LP DESIGN OF PULSATING HEAT PIPES

A NOVEL NON-EQUILIBRIUM LUMPED PARAMETER MODEL  
FOR TRANSIENT GRAVITY LEVELS

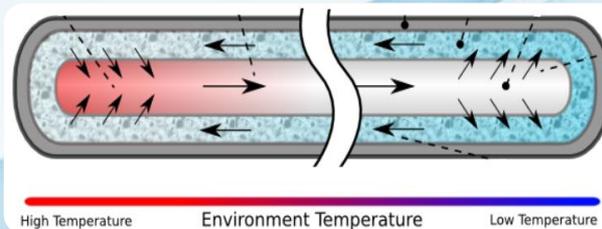
**M. Manzoni, M. Marneli, C. DeFalco, L. Araneo, S. Filippeschi, M. Marengo**



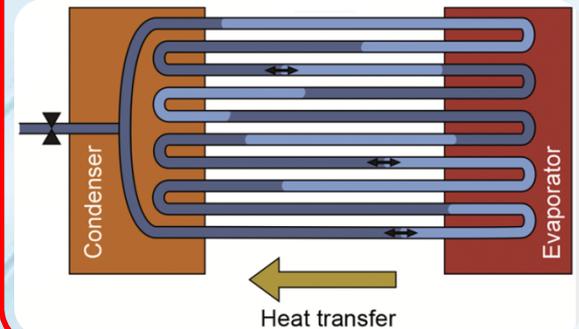
## THERMOSYPHON



## HEAT PIPE



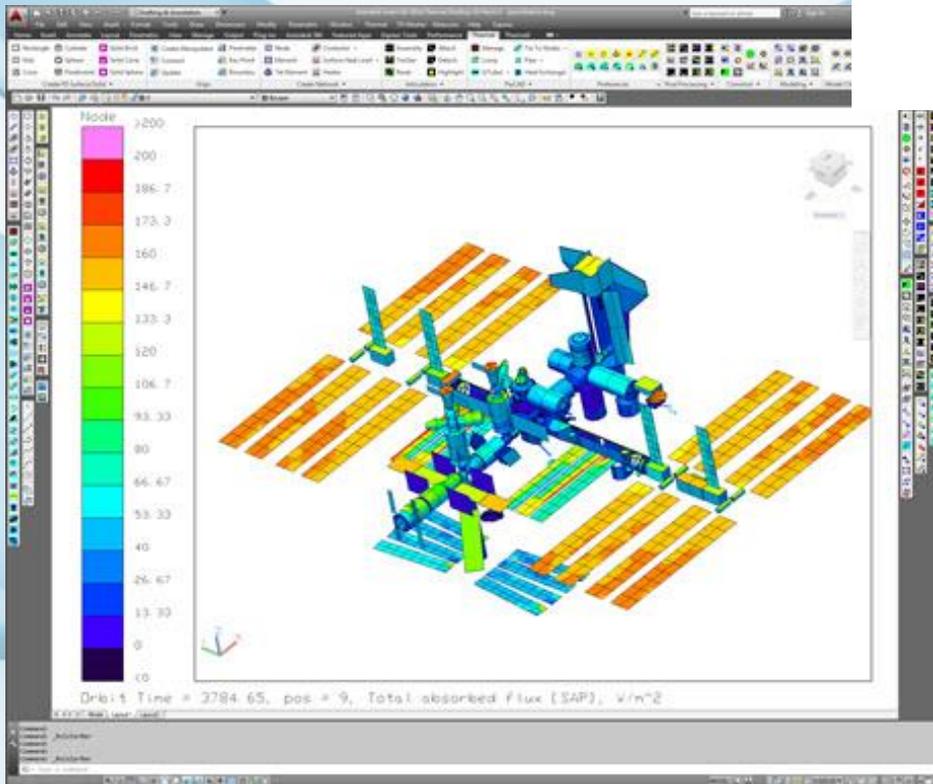
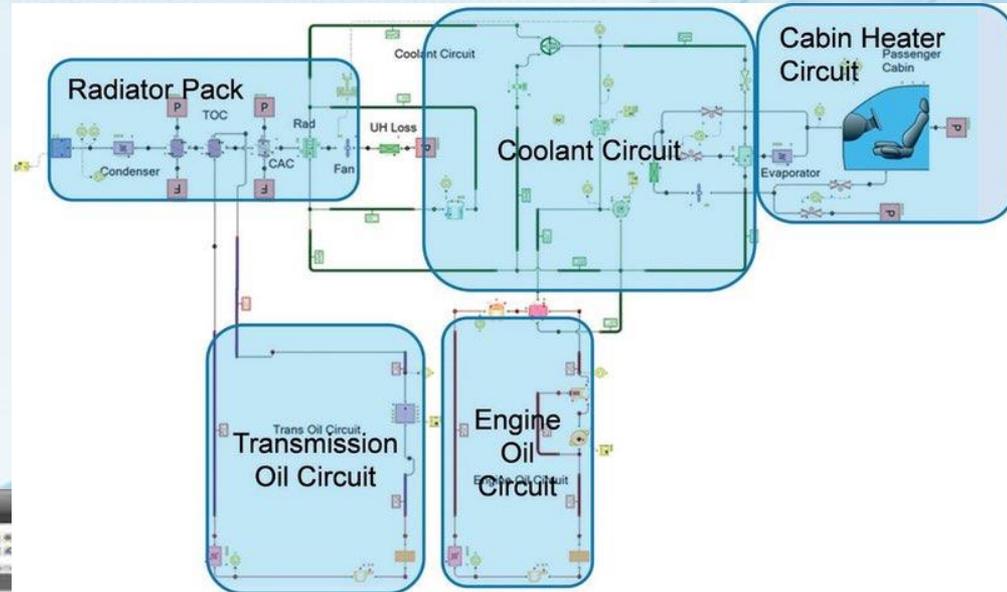
## PULSATING HEAT PIPE



**Pulsating Heat Pipes are the last frontier of the two-phase passive heat transfer devices.** Due to their constructive simplicity and high heat transfer capability, PHPs could represent a new alternative to cooling systems in the near future. But in order to spread their industrial application in the most various fields, several open questions should find a proper answer. In this prospective, **experimental researches and validated numerical codes are essential to enlarged the present knowhow.**

# LUMPED PARAMETER MODELING

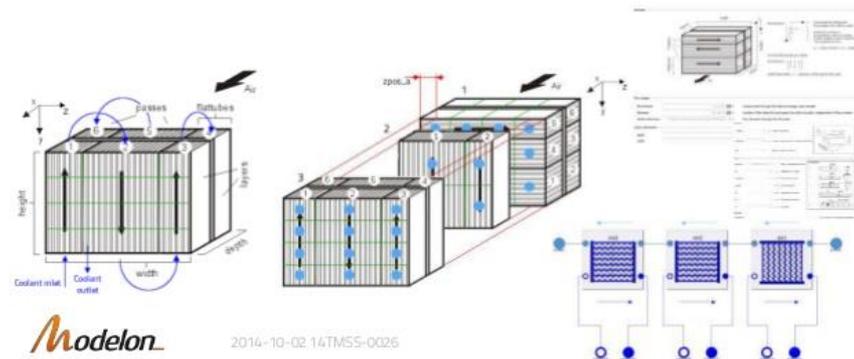
**THIS METHOD CAN CAPTURE THE HEAT AND MASS TRANSFER TRANSIENT BEHAVIOUR OF COMPLEX, FULL, LARGE SYSTEMS .**



## HEAT EXCHANGER MODELING



- Higher fidelity models require detailed HX modeling with stacking
- Heat Exchanger Library provides geometry-based heat exchanger models for system simulation with stacking and inhomogeneously distributed inlet air
- Geometry fully parameterized with range of correlations (heat, dP)
- Bridges gap between 1D system and 3D CFD simulations



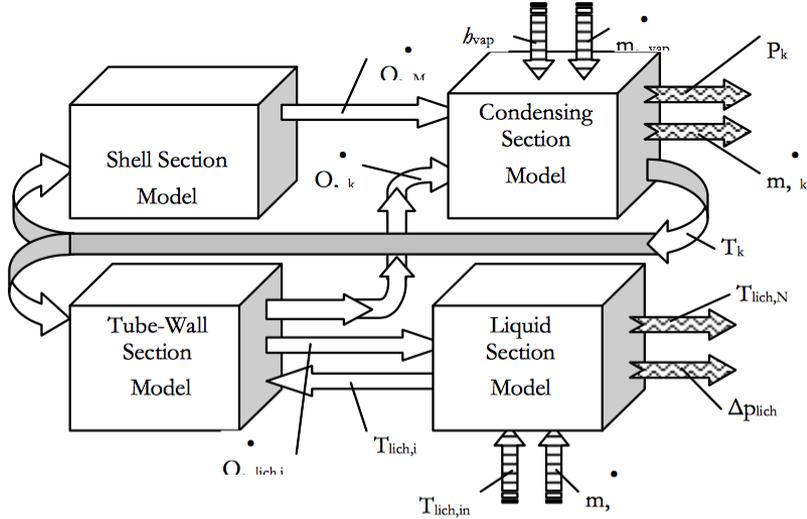


Figure 1: Functional model of shell-tube heat-exchanger

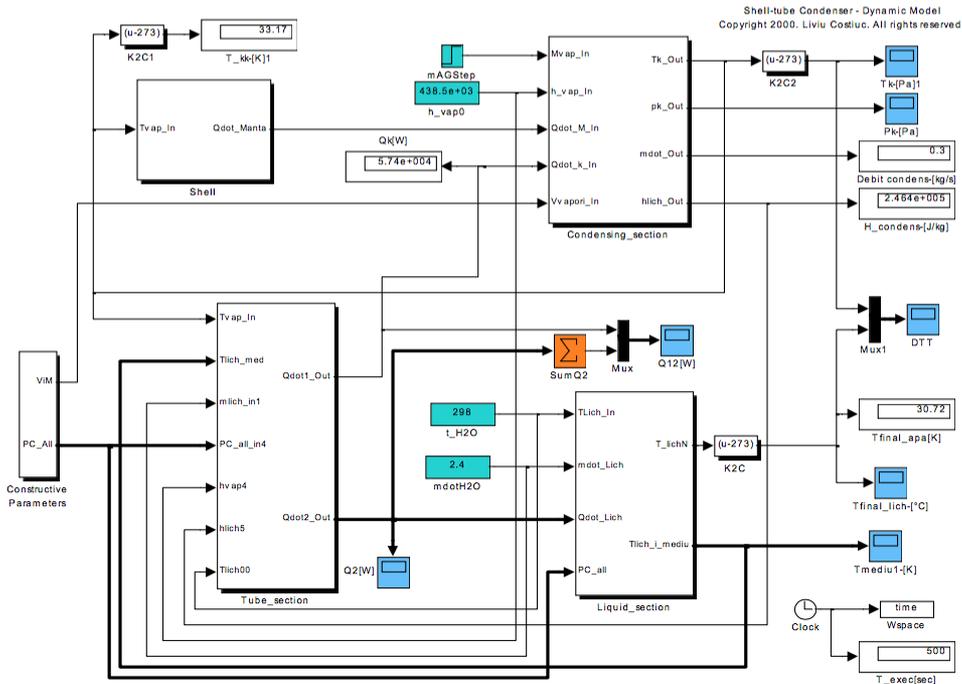
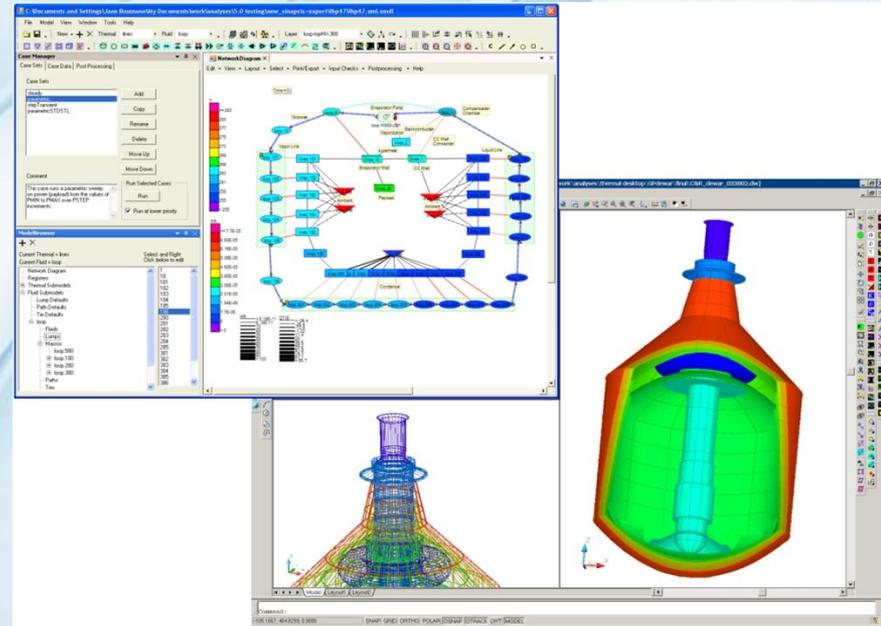


Figure 2: Simulink model for heat-exchanger

A LUMPED PARAMETER METHOD solves thermal and thermodynamic problems posed as finite elements, finite differences/volumes, lumped-parameter networks, or all three mixed within a single model. LPM models can be built using either a 3D/CAD-based system or using a 2D schematic-style sketchpad.



## PULSATING HEAT PIPE

Thermally driven two-phase heat transfer device

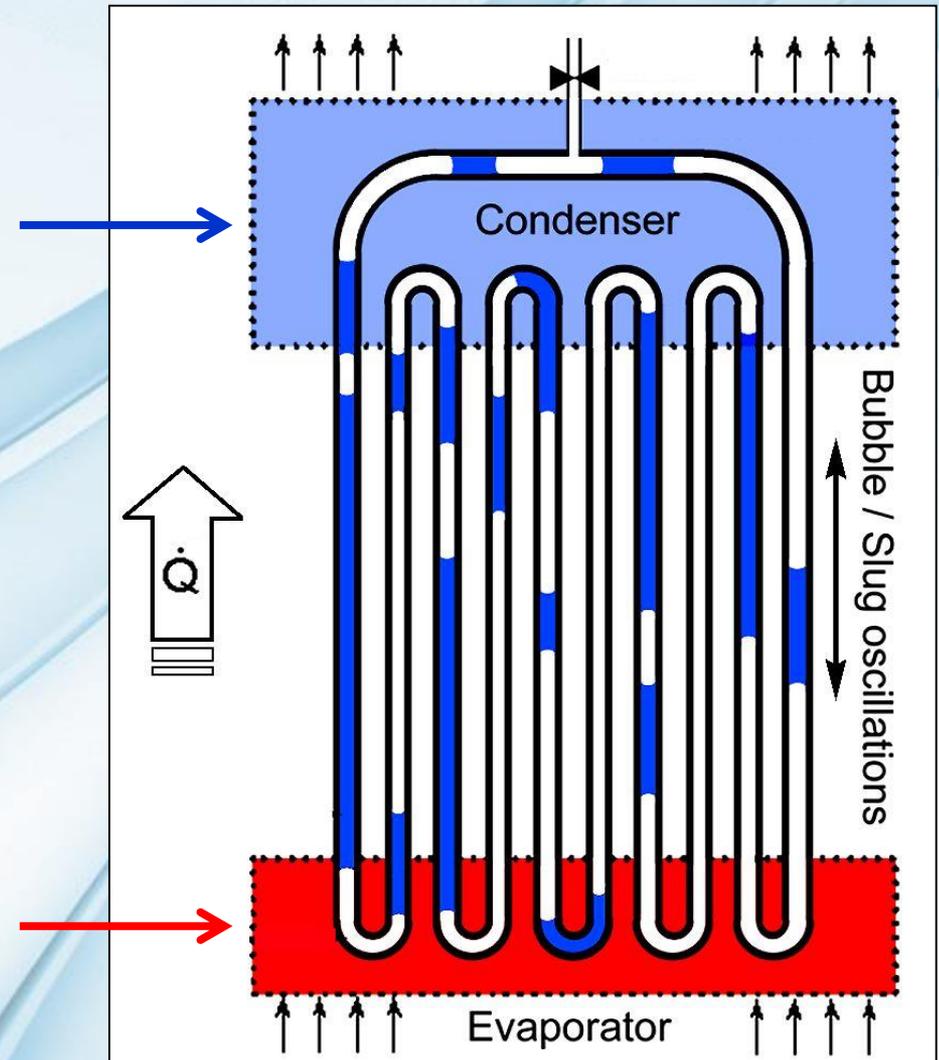
Capillary tube evacuated and partially filled with a working fluid

Alternation of **VAPOR PLUGS** and **LIQUID SLUGS**



Heat power is provided to the **EVAPORATOR** section

The heat is rejected to a cold source in the **CONDENSER** zone



# INTRODUCTION

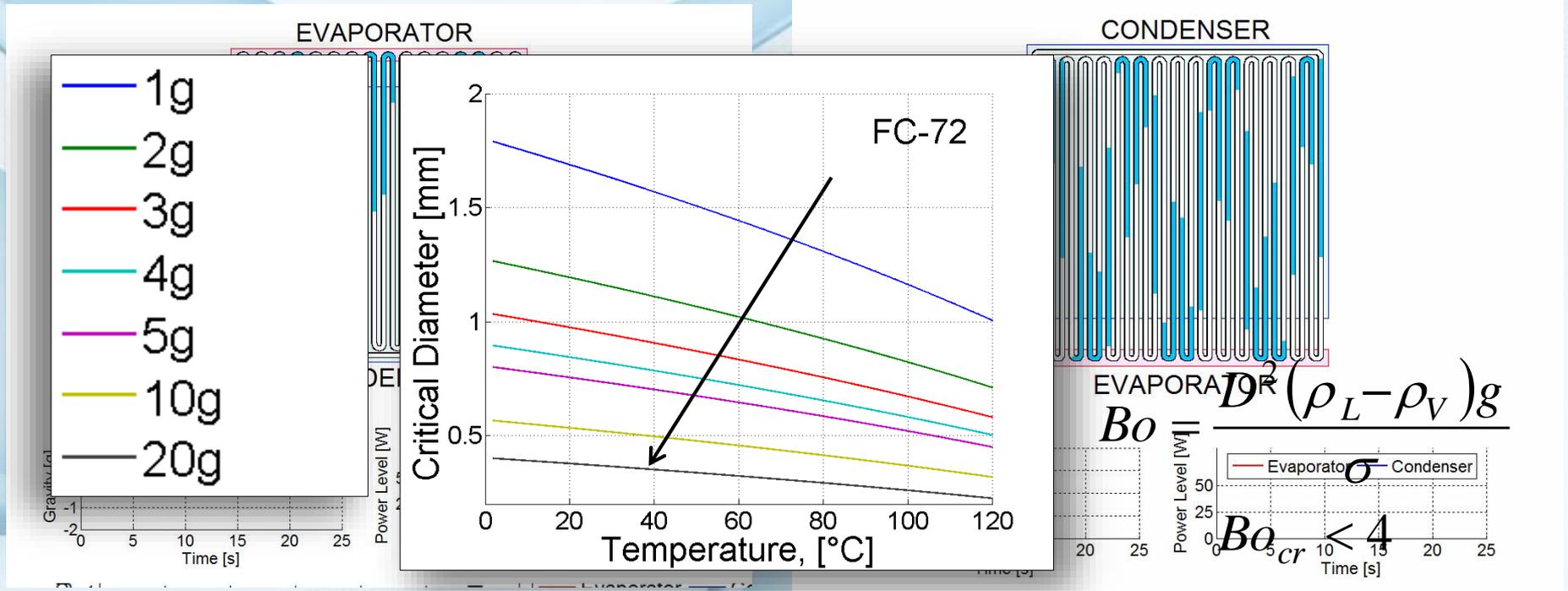
$$\left. \frac{D(mu)}{Dt} \right|_j = mg \sin \vartheta + A\Delta p - 0.5 f_\tau \frac{m}{d} u^2$$

LS Momentum Variation in Time

Gravity

VP Expansion and Compression

Friction Pressure Losses



The developed numerical tool is an advanced 1D lumped parameters model able to compute both the steady and the transient performance of PHPs. This tool solves mass momentum and energy balances assuming confined operating regime a priori and a PHP of constant diameter.

## NOVELTIES

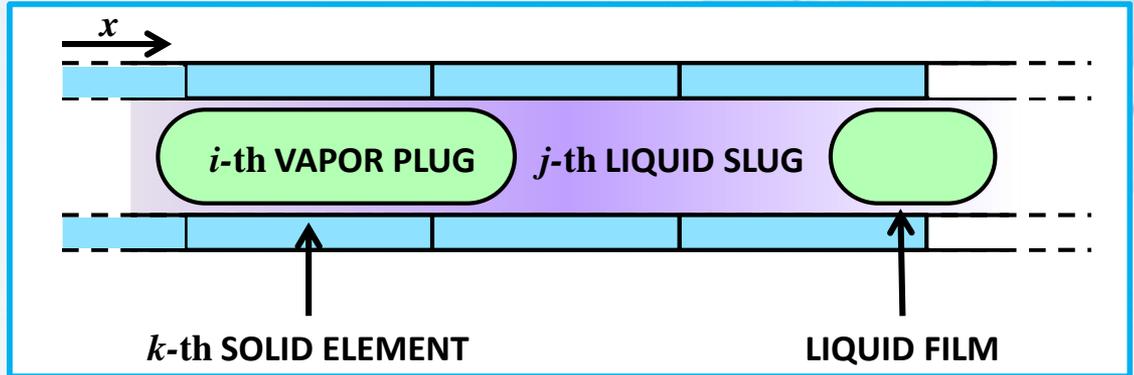
### MODELING

- Vapor is treated as a real gas except during phase changes. Thus its pressure is function of both temperature and density; density is calculated by definition.
- Vapor may exist in **saturated, super-heated** and **sub-cooled** conditions.
- **Heterogeneous evaporation and condensation** near the wall surface, as well as **homogeneous phase changes through the vapor/liquid interface** are **directly integrated within the code** by means of specific physical models.
- Since the liquid film dynamic has been neglected and classical semi-empirical correlations cannot be properly used for two-phase oscillating flows in mini channels, a **new correlation for the evaluation of the wall/vapor sensible heat transfer coefficient** has been proposed and tuned against experimental data.

### NUMERICAL

- The numerical model has been implemented in **GNU Octave**, a licence-free software oriented to and optimized for scientific calculus.
- Advanced numerical techniques and specific numerical schemes have been adopted to allow **fast simulations** and to guarantee **numerical accuracy and stability**.

# NUMERICAL MODEL



The **SOLID MODEL** describes the thermal behaviour of the external tube by means of an Eulerian numerical approach since solid elements are fixed in time.

The **FLUIDIC MODEL** describes the fluidynamics and the thermal behaviour of the internal vapor and liquid elements by means of a Lagrangian numerical approach since fluidic elements are moving in time. In addition, slugs and plugs may change length and mass due to phase changes.

**Heterogeneous Phase Changes** is the last important block. From a numerical point of view, an embedded function for the communication between the adopted Eulerian and Lagrangian approaches. From a physical point of view, the phase changes are related by means of the heat transfer across the wall and fluid interface.

MASS BALANCE

ENERGY BALANCE

ENERGY BALANCE

MOMENTUM EQUATION

MASS BALANCE

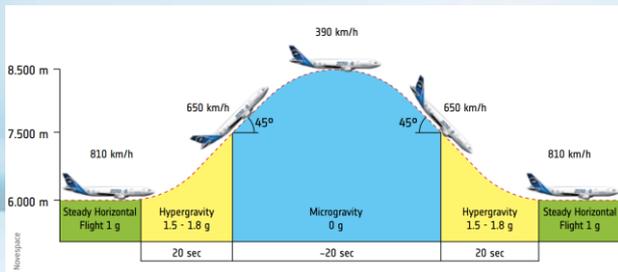
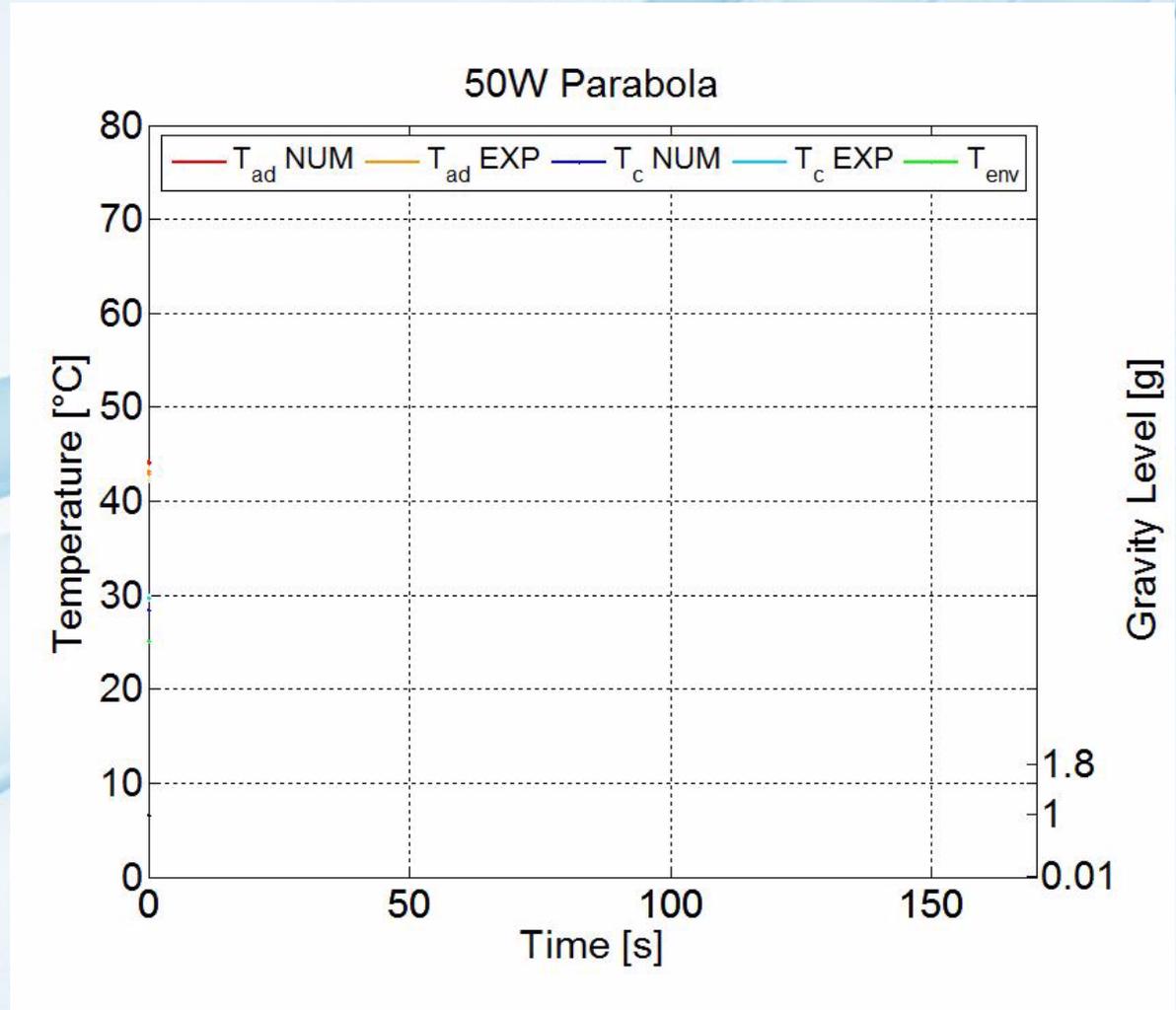
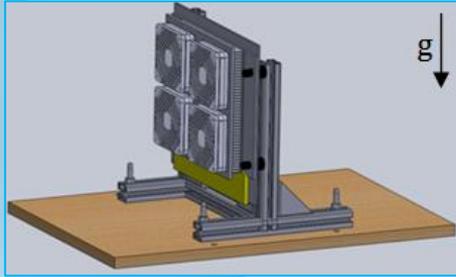
ENERGY BALANCE

The developed numerical model requires a set of thermodynamic, operative and numerical parameters. The unknown inputs have been assumed in reasonable ranges and tested by means of sensitivity analysis.

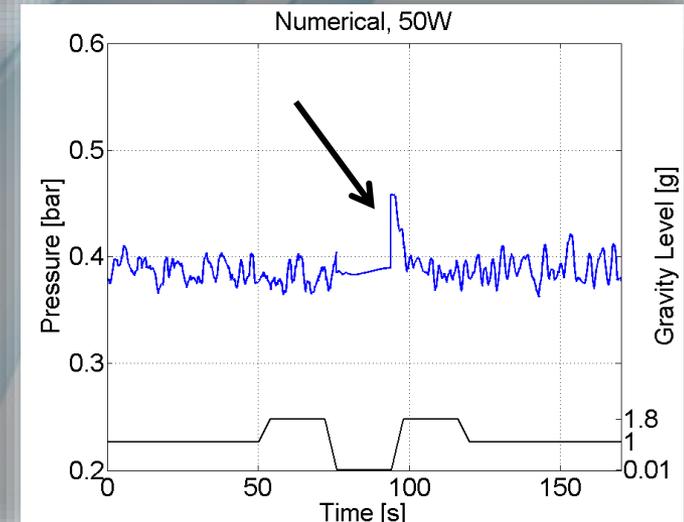
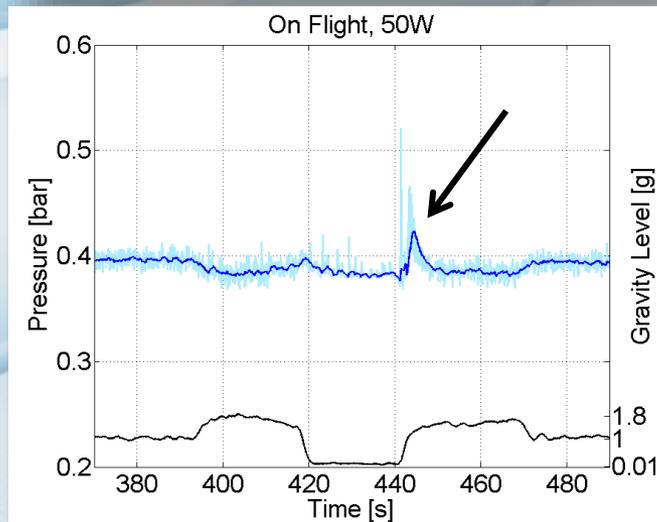
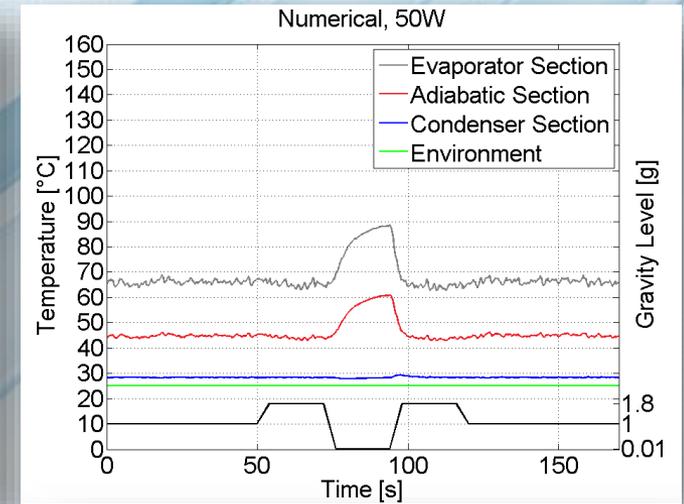
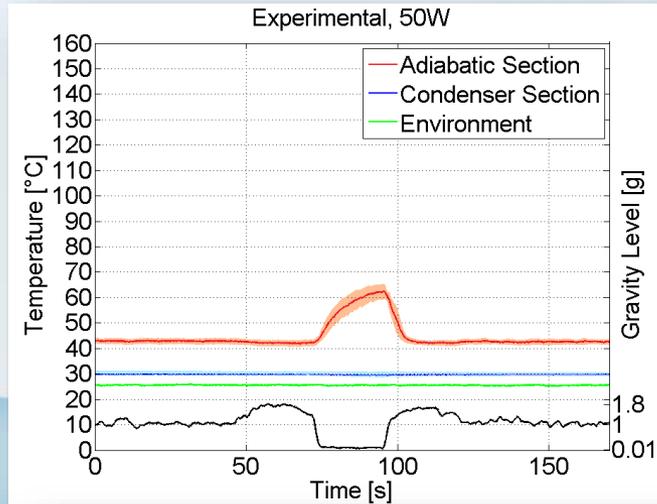
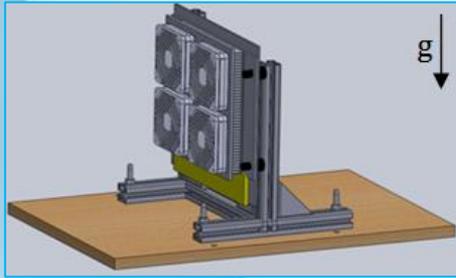
$t + \Delta t$

# CODE VALIDATION

## MICRO-GRAVITY RESULTS – 0.01g



## HYPER-GRAVITY RESULTS – UP TO 2g





# CONCLUSIONS

---

The proposed work has **two goals**:

- (1) from the **experimental** point of view, it aims to provide *information about the combined effects of gravity and heat input on PHPs performances*;
- (2) on the **numerical** side, it heads for the development of a *numerical tool able to simulate the thermal-hydraulic behaviour of PHPs in steady as well as in transient operative conditions*.

**A new, advanced, 1D, lumped parameter numerical code has been proposed and validated against experimental data.** The main originalities lay in the suppression of the standard assumption of saturated vapor plugs as well as in the consequent embedding of heterogeneous and homogeneous phase changes. Being able to reproduce with high accuracy both the stationary and the transient behavior of PHPs in several operative conditions and for different gravity levels, **at the moment it represents one of the best numerical tool findable in literature.**



# FUTURE DEVELOPMENTS

---

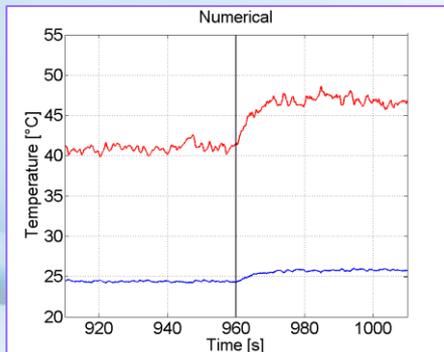
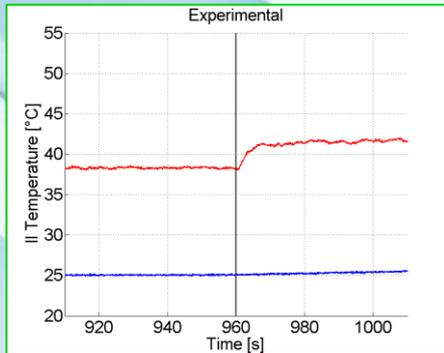
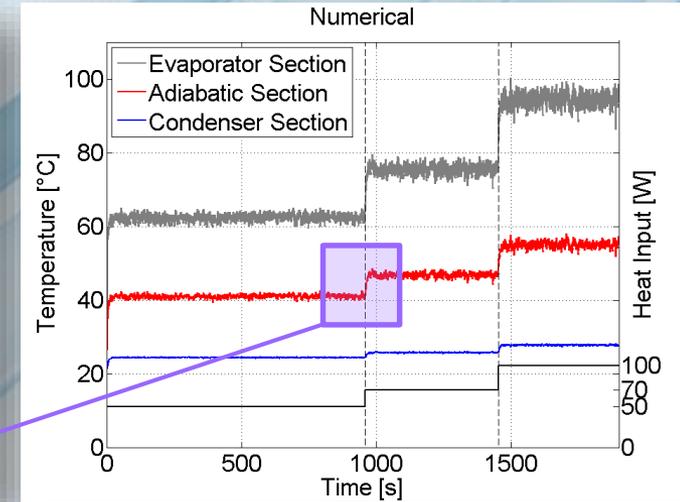
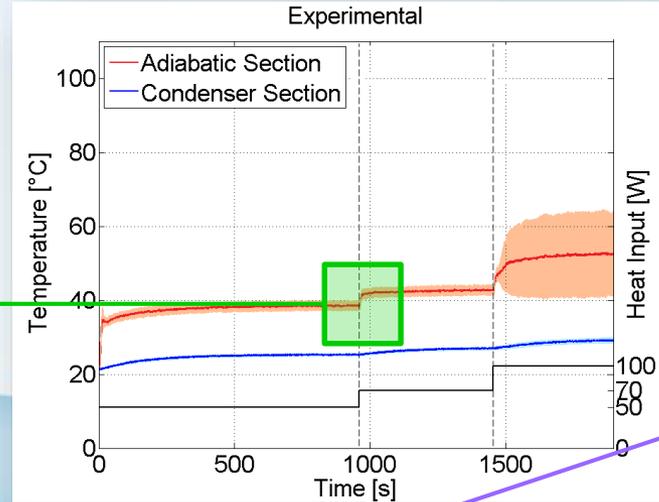
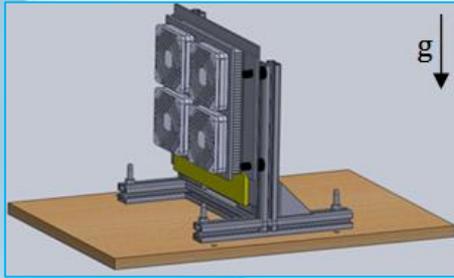
- The **artificial numerical damping detected in horizontal mode** should be mitigated.
  - The **dynamic of the liquid film** should be accounted for by means of devoted sub-models.
  - The correlation used to estimate wall/vapor sensible heat transfer coefficient should be validated against experimental data coming from various fluids (different from FC-72) and various filling ratios (different from 0.5).
  - The **transition between different flow patterns** should be studied and implemented in devoted sub-models in order to surpass the strong common simplification of slug flow and being able to detect also **critical operative conditions** and **operative limits**.
-

The background features a series of overlapping, flowing waves in shades of light blue and white, creating a sense of movement and depth. The waves are smooth and curved, with some areas appearing more saturated than others, giving the impression of light reflecting off a liquid surface.

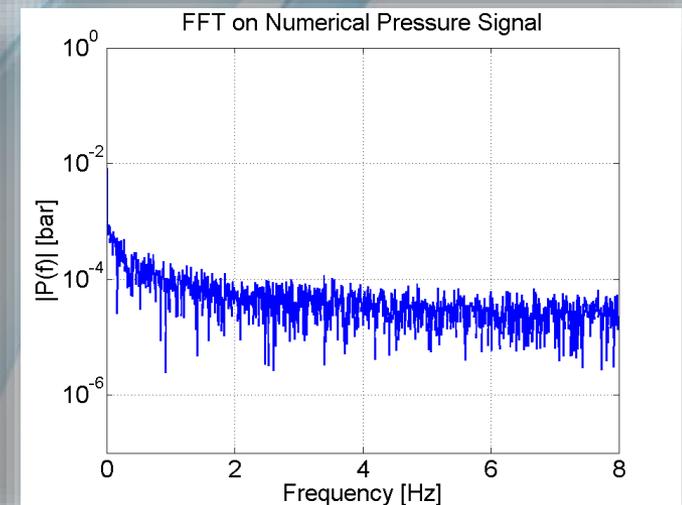
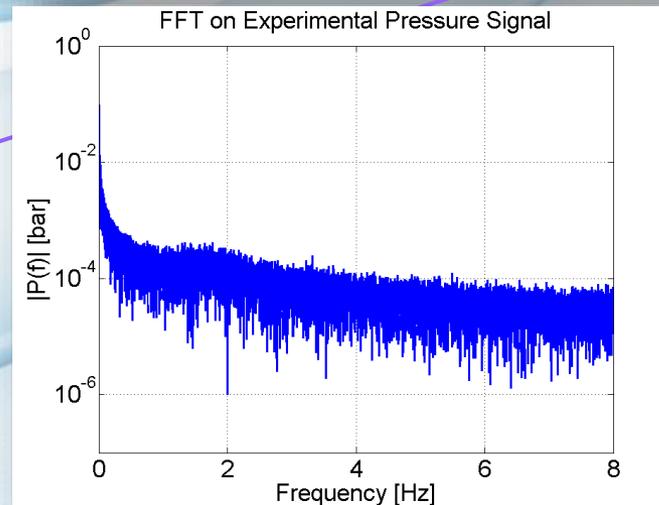
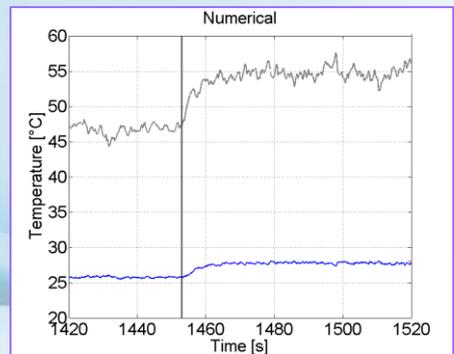
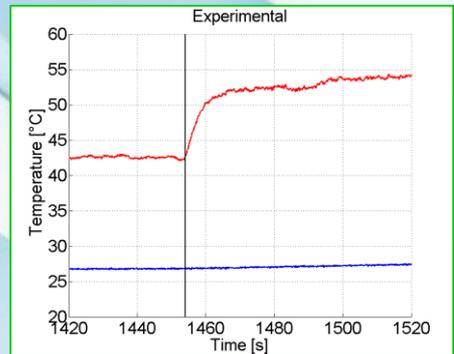
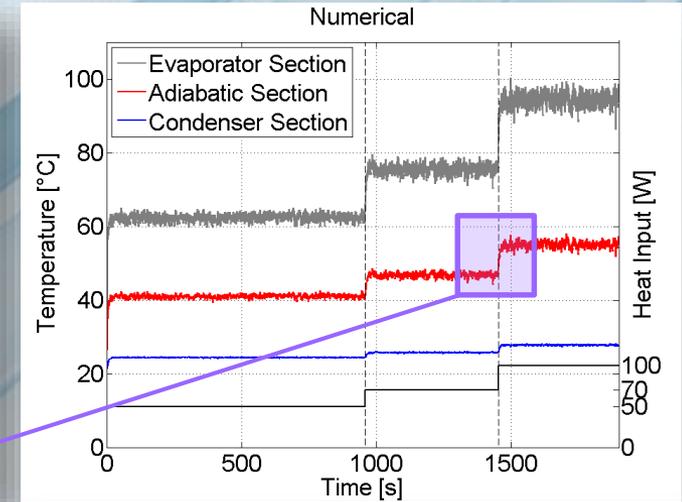
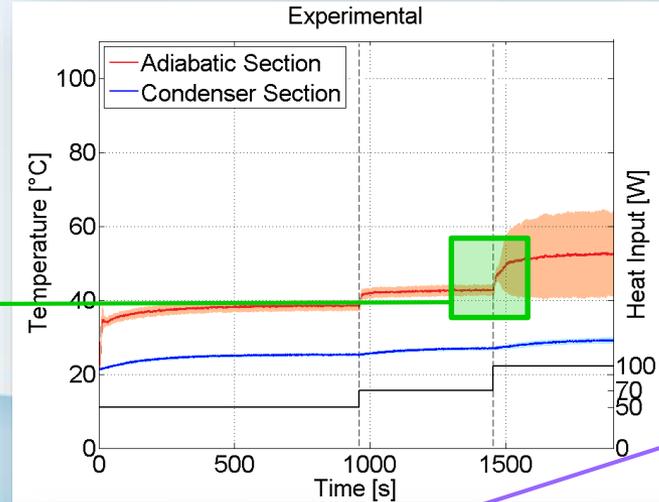
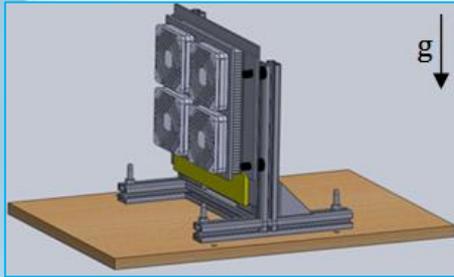
**THE END....**

**THE BEGINNING....**

## GROUND RESULTS – 1g



## GROUND RESULTS – 1g





# CONCLUSIONS

**A complete characterization from micro to hyper-gravity conditions (0.01 - 20g) of a lab scale PHP has been proposed, confirming that, in a 2D layout with a relatively high number of channels, gravity plays an important effect on the PHP thermal behavior.**

In vertical mode, **the absence of gravity drastically reduces the thermal performance of the device**, while augmented gravity levels may either assist or inhibit the flow motion.

**For each power input there is a gravity value below which hyper-gravity yields to better thermal performance, over which it leads to different kinds of instability.**

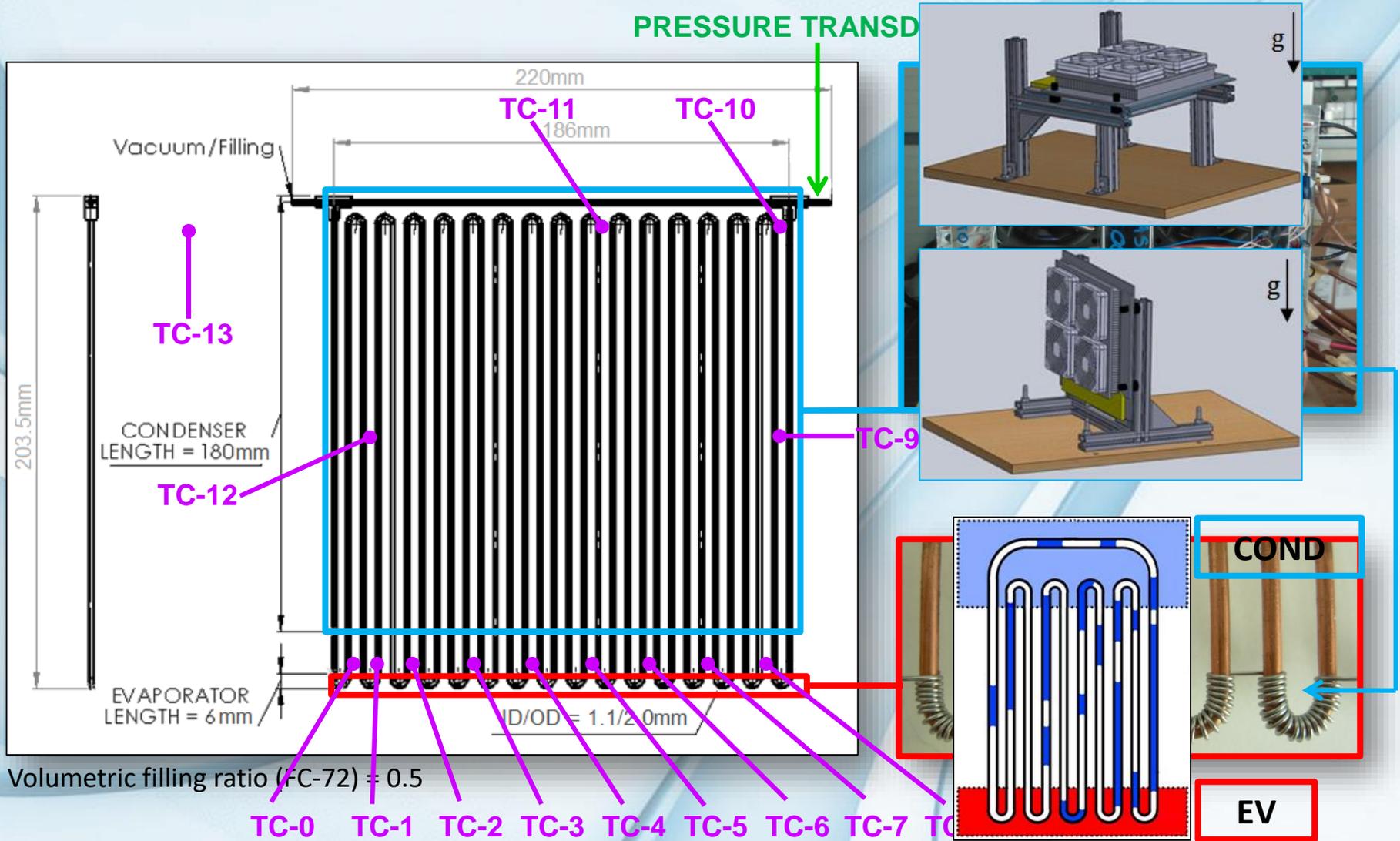
If the fluid pumping forces resulting from the heating power can compete with the acceleration forces the system only undergoes local frequent stopover phenomena (**Transient Thermal Instability**), otherwise the wall temperatures increase and settle to higher levels (**Thermal Crisis**).

The present work has been carried out in the framework of the project ESA-AO-2009 “*Microgravity investigations of a novel two phase thermal management device for the International Space Station*” financed by the Italian Space Agency (ASI-DOLFIN-II).

The author acknowledges the support of the European Space Agency through the MAP Condensation program (MAP ENCOM, AO-2004-096) as well as NOVESPACE team in Bordeaux and Dr. V. Pletser for his support and encouragement in the parabolic flight campaign. A thanks is needed to ESA’s SpinYourThesis!2013 organizers and LIS engineers for the support in the hyper-gravity experimental campaign. A grateful thought also to Prof. L. Araneo for his help in the experimental assessment, to Prof. C. de Falco for the optimization work performed on the numerical code and to Dr. V. Nikolayev for the fruitful discussion on phase changes modeling. Thank to Dr. O. Minster and Dr. B. Toth for their interest in PHP activities and to all the members of the Pulsating Heat Pipe International Scientific Team, led by Prof. M. Marengo, for their contribution in pushing the PHP technology for real space applications. Finally, the author acknowledges Prof. M. Petridis and the School of Computing, Engineering and Mathematics of the University of Brighton for the hospitality and the received financial support as well as the Cariplo Foundation for the grant “*FYRE – fostering young Researchers*”.

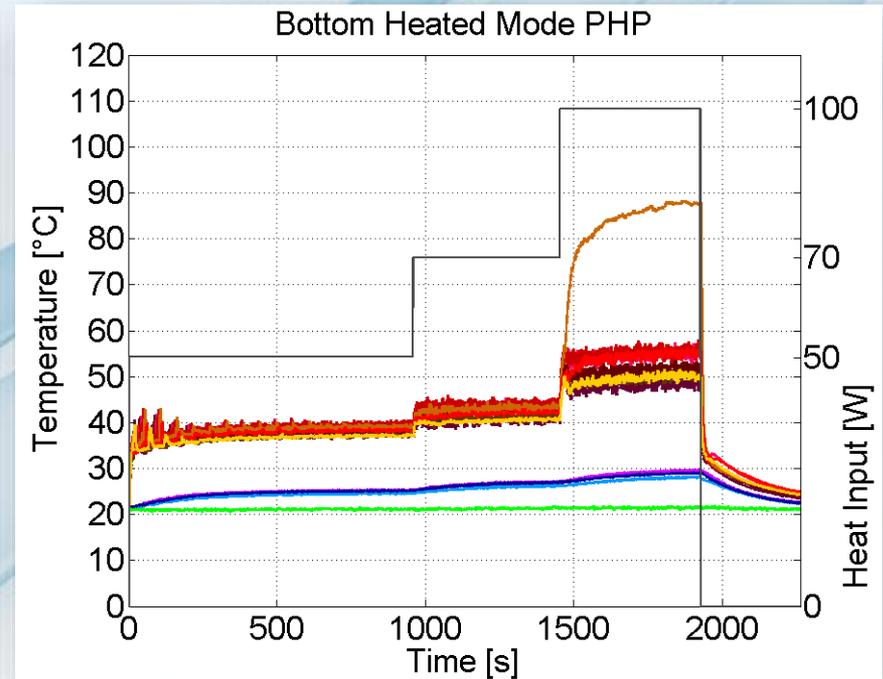
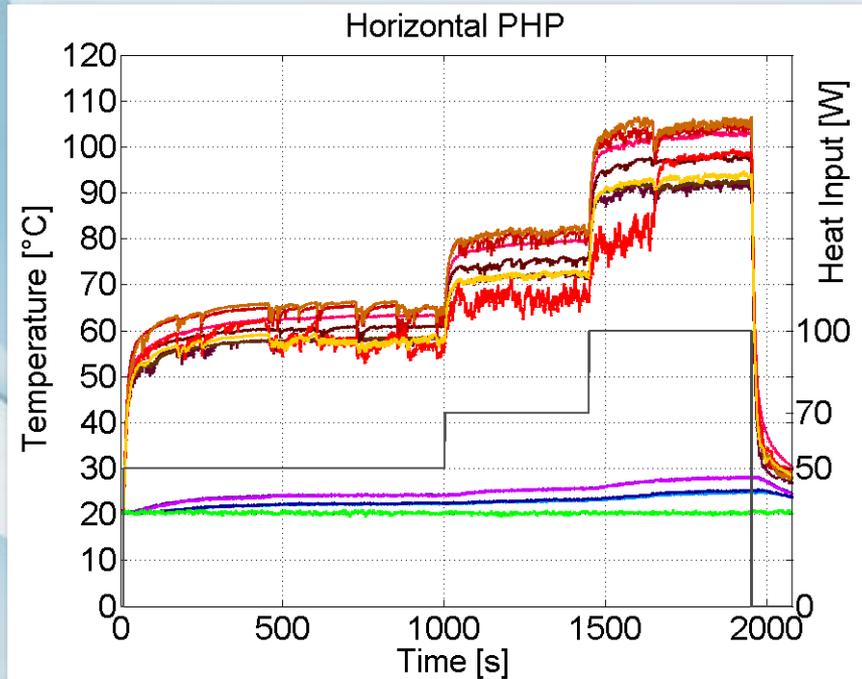


# EXPERIMENTAL SETUP



# CASE 0: GROUND TESTS

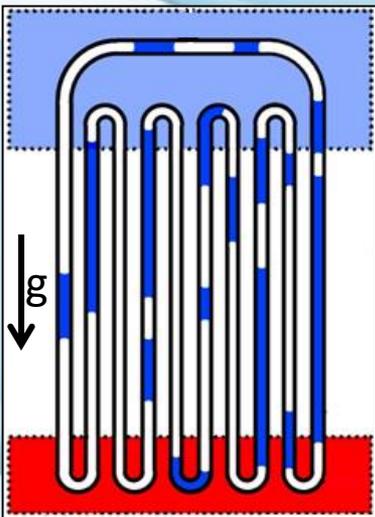
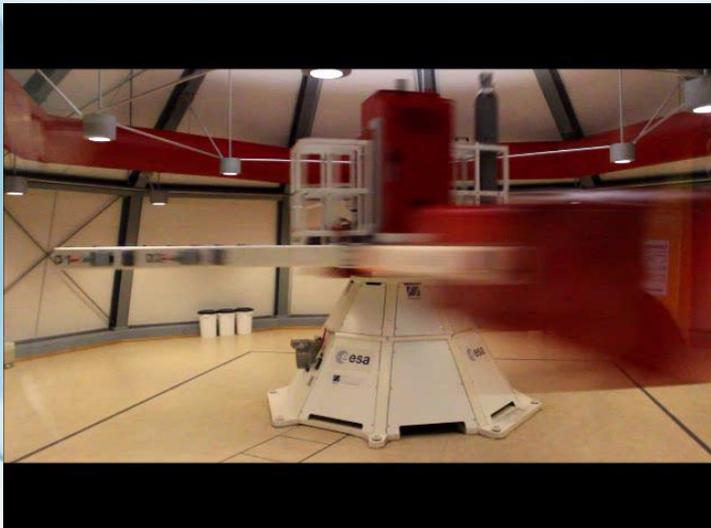
## GROUND RESULTS – 1g



▬ Adiabatic Zone (Near Evaporator)   
 ▬ Condenser Zone   
 ▬ Environmental

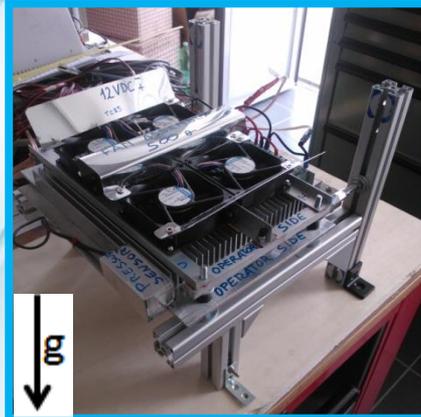
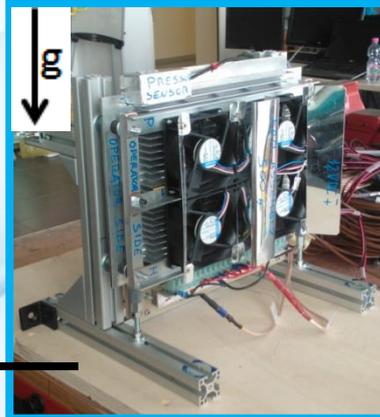
**On ground**, vertical and horizontal orientations show very different behaviors confirming that, in a perfect 2D layout with a relatively high number of channels, **gravity plays an important effect on the PHP thermal behavior** since it improves the fluidic circulation. The thermal resistance of the horizontal PHP is about two times higher than the one estimated for the vertical device.

# CASE A: HYPER-GRAVITY



COND

EV

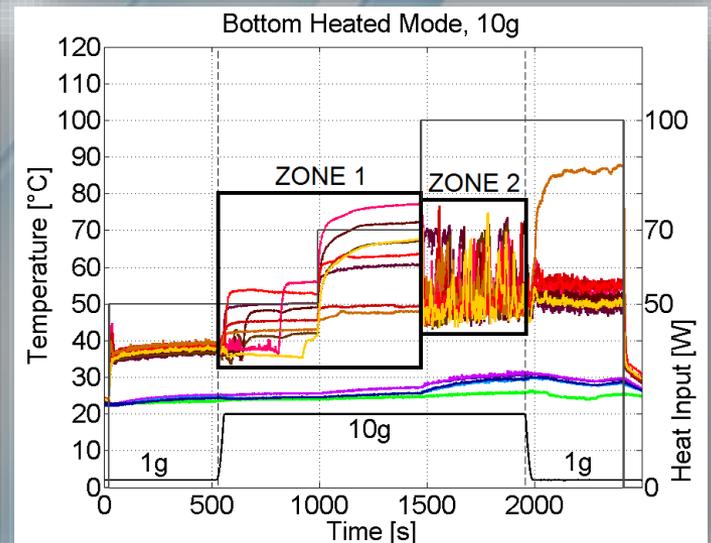
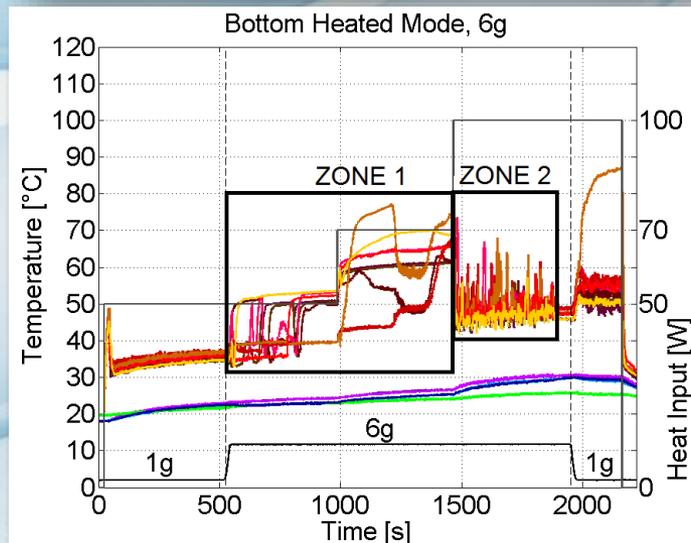
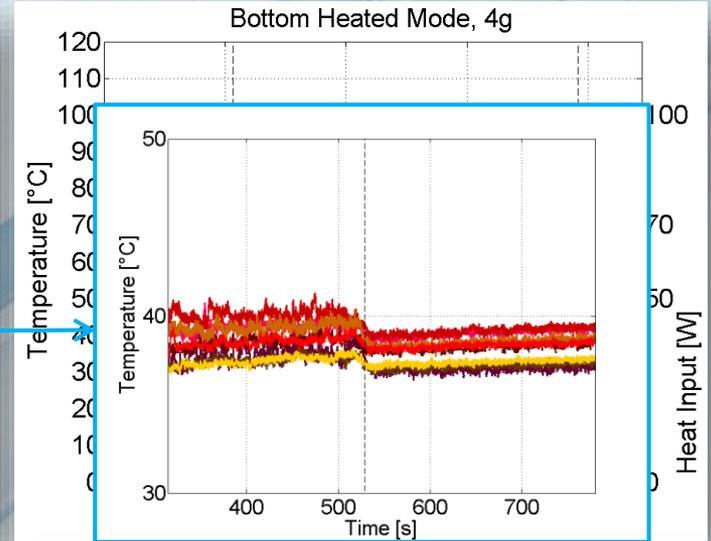
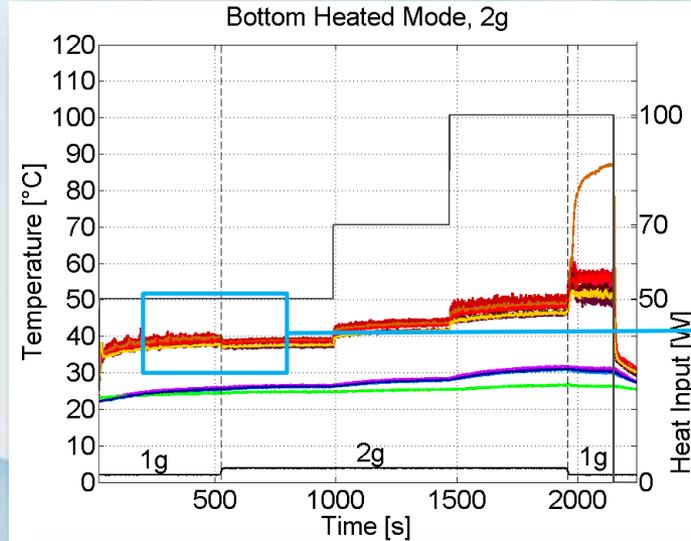
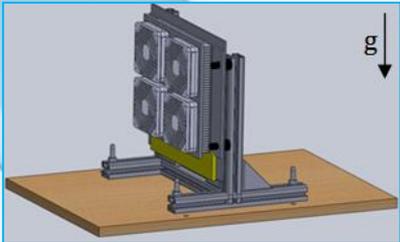


PHP



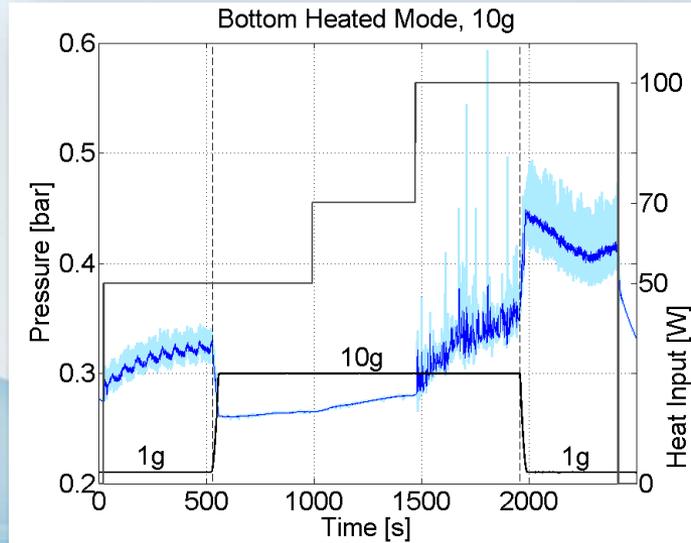
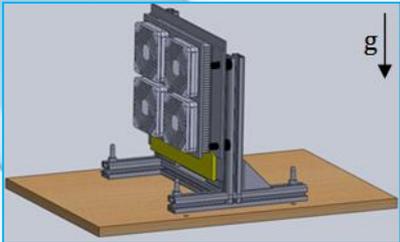
DAQ

# CASE A: HYPER-GRAVITY

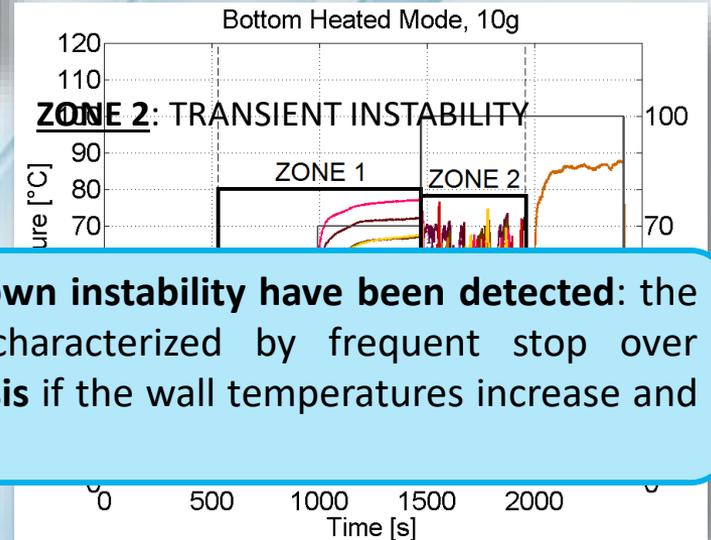


- Adiabatic Zone
- (Near Evaporator)
- Condenser Zone
- Environmental

# CASE A: HYPER-GRAVITY



**ZONE 1: THERMAL CRISIS**

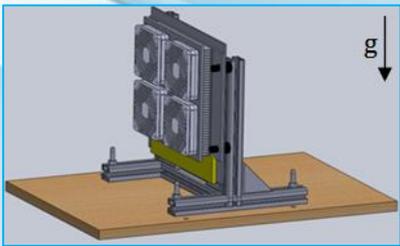
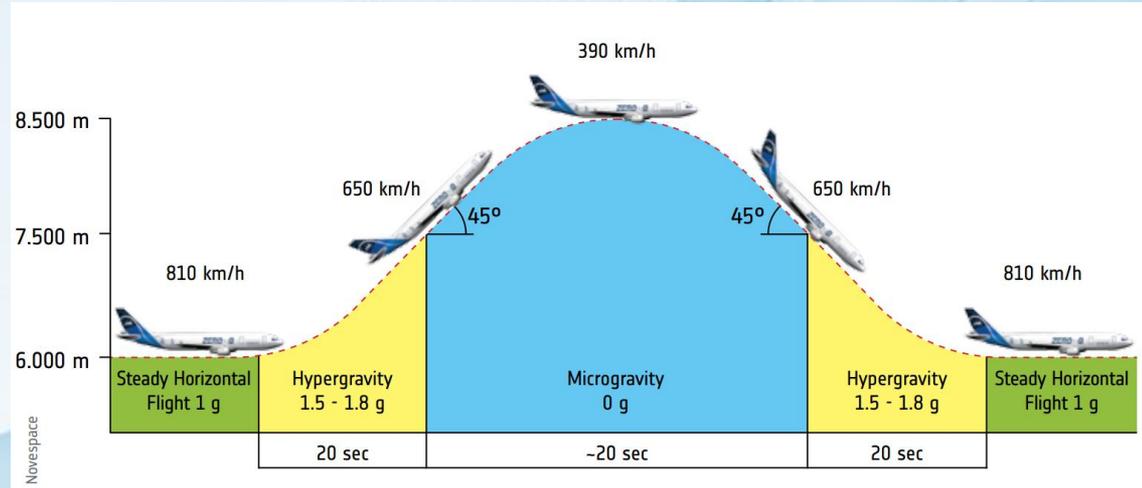


**ZONE 2: TRANSIENT INSTABILITY**

- Adiabatic Zone (Near Evaporator)
- Condenser Zone
- Environmental

**Two different kinds of yet unknown instability have been detected: the transient thermal instability, characterized by frequent stop over phenomena, and the thermal crisis if the wall temperatures increase and settle to a higher levels.**

# CASE B: MICRO-GRAVITY



- ▬ Adiabatic Zone
- ▬ (Near Evaporator)
- ▬ Condenser Zone
- ▬ Environmental

